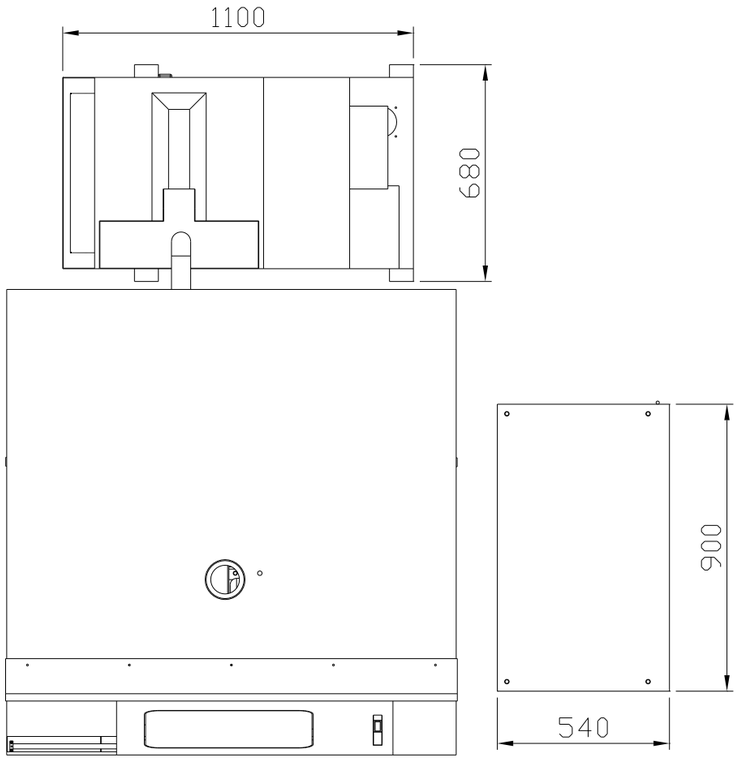
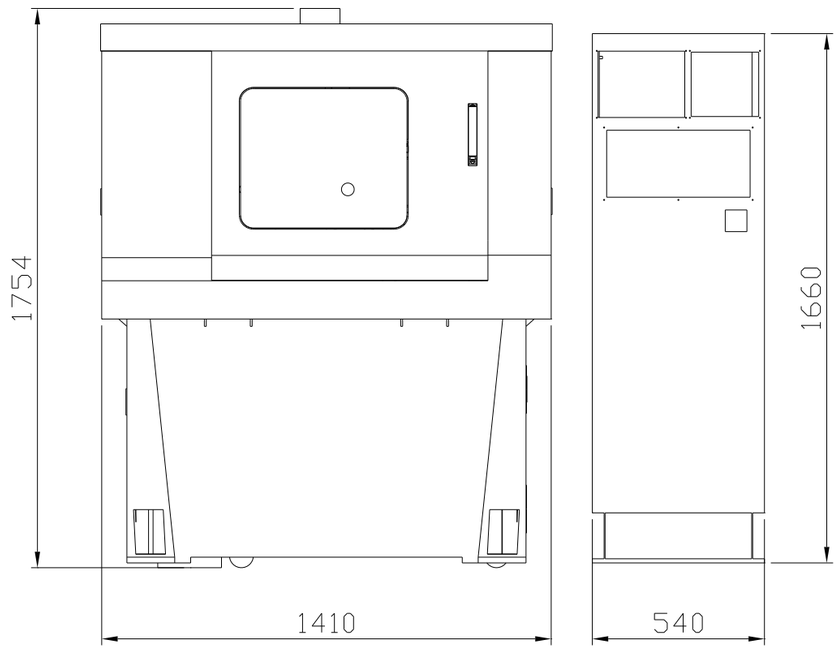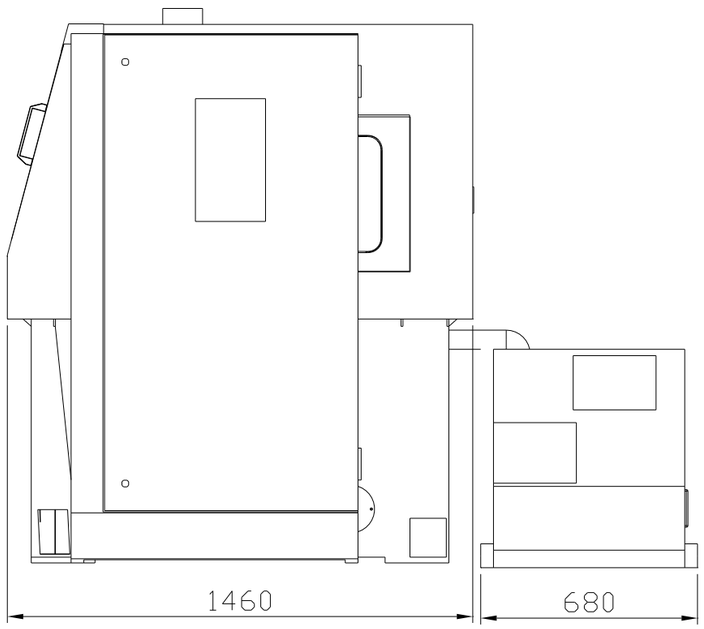
MODEL			GP-20
WORKING RANGES	FRONT RAKE ANGLE		0°to+45°
	BACK RAKE ANGLE		-15°to+45°
	SIDE RAKE ANGLE		0°to+15°
	HELIX ANGLE		-45°to+45°
	MAX.TOOL LENGTH		300mm
	MAX.TOOL DIAMETER		300mm
	MAX.PROFILE DEPTH		70mm
STROKES	X AXIS(SERVO)		320mm
	Y AXIS (SERVO)		220mm
	A AXIS (SERVO)		0°to+360°
	B AXIS (SERVO)		-15°to+15°
	Z AXIS (NOT SERVO)		70mm
GRINDING MOTOR	POWER		3hp(OPTION 5hp)
	ROTATION SPEED (RPM)		2400 to 6300
GRINDING WHEEL	ID		31.75
	OD		150 to 250mm
COOLING SYSTEM	MOTOR POWER		1/4 hp
	COOLANT TANK		100 liter
CNC CONTROLLER			ANDI FANUC 18iK
PROGRAMMING			WIN CAD/CAM
DIMENSIONS	MACHINE	FLOOR AREA	1460x1410
		HEIGHT	1770
		WEIGHT	1500kg
	CABINET	FLOOR AREA	900x540mm
		HEIGHT	1660mm
		WEIGHT	250kg